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ProTech - Structural Epoxy Adhesives

Features:

- Easy to dispense and use from 1:1 dual cartridges.
- Fast setting, high strength structural adhesive with good sag resistance.
- Bonds metals, fiberglass, SMC, FRP, ABS, urethanes and properly prepared PP, TPO, TEO, TPE plastics. (Refer to ProTech's P.R.I.M.E. tech sheet for plastic preparation instructions.)
- Quickly sandable to a fine feather-edge with no roll-up.
- 2 Year shelf life.

Packaging:

ProTech # SE552, SE562, SE592
ProTech # SE556, SE566, SE596

Technical Data:

Product	Rigid	Flex
Appearance	Part A black paste Part B clear paste	Part A blue paste Part B clear
Mixing Ratio	1:1 by volume	1:1 by volume
% Wt. Solids	100%	100%
Work Time	5-8 min. (70°F, 21°C)	5-8 min. (70°F, 21°C)
Handling Strength	60 min. (70°F, 21°C)	60 min. (70°F, 21°C)
Full Cure	24 hours (70°F, 21°C)	24 hours (70°F, 21°C)

(Higher temperatures will decrease work and cure times. Heat may also be applied to speed up handling and cure.)

Lap Shear (ASTM D 1002)

Sanded Steel	>3000 PSI	>2000 PSI
Fiberglass, SMC	Substrate failure	Substrate failure